

## Certificate of Registration

**Certificate Number 1255**

Placed on the Market under the Name of

**Pendle Doors Ltd  
Anchor Mill  
Moss Fold Road  
Darwen  
Lancashire  
BB3 0AQ  
United Kingdom**

and produced in the manufacturing plants

**Pendle Doors Ltd, Anchor Mill, Moss Fold Road, Darwen, Lancashire, BB3 0AQ, United Kingdom**

**Factory 1**

**Pendle Doors Ltd, Unit 2B Millbank Business Park, Millbank Road, Lower Darwen, Lancashire, BB3 0FF, United Kingdom**

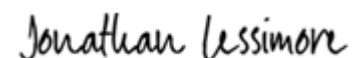
This certificate attests that all provisions have been met concerning the BM TRADA requirements of the scheme:

**Q-Mark Timber Fire Door Manufacture**

Date of Initial Certification: **17/07/2018**

Date of Last Issue: **04/02/2025**

Date of Expiry: **03/05/2027**



**Jon Lessimore (Divisional Director)**  
For and on behalf of Element

## Scope of Certification

### Primary Field of Application (FoA) Reports (owned by this certified company)

Either used in isolation, or can be used in conjunction with an appropriate associated document for this company, providing that the FoA report allows it and that both documents are compatible with each other. Where more than one primary FoA is listed for the same doorset type, they cannot be mix and matched, only one FoA is to be chosen and followed precisely.

Type	FoA Report	Rev	Owned by Certified Company named on this certificate	Doorset Description	Integrity Period	FoA Standard
Fire	WF502625	-	Pendle Doors Ltd	The Pendle Doors Ltd Range of Doorsets Halspan Optima 30 in Timber based Door Frames (Unglazed)	30min	BS 476 Pt22 BS 476 Pt31.1
Smoke	WF520795	-	Pendle Doors Ltd			
Fire	WF512839	-	Pendle Doors Ltd	The Pendle Doors Ltd Range of Doorsets Communal Doorsets Using Timber based Door Blanks In Timber Based Door Frames (Glazed or Unglazed)	60min	BS 476 Pt22 N/A
Smoke	N/A	-	-			
Fire	WF511503	-	Pendle Doors Ltd	The Pendle Doors Ltd Range of Doorsets Using Timber based Door Blanks In Timber Based Door Frames (Glazed or Unglazed)	60min	BS 476 Pt22 N/A
Smoke	N/A	-	-			

### Primary Field of Application (FoA) Reports (owned by and cascaded by a System Supplier)

The revision status of each FoA can be verified on the BM TRADA website under each System Supplier's certification entry. They are either used in isolation, or can be used in conjunction with an appropriate associated document for this company, providing that the FoA report allows it and that both documents are compatible with each other. Where more than one primary FoA is listed for the same doorset type, they cannot be mix and matched, only one FoA is to be chosen and followed precisely.

Type	FoA Report	System Supplier owner of Assessment Report	Doorset Description	Integrity Period	FoA Standard
Fire	Chilt/A02066	Falcon Timber Limited	STREbord® 44 door assemblies for 30 Minutes Fire Resistance (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	Chilt/A02067	Falcon Timber Limited	STREbord® 54 doorsets for 60 Minutes Fire Resistance (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	BMT/CNA/F15159	Falcon Timber Limited	STREdor® 44 doorsets for 30 Minutes Fire Resistance (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	WF377027	Falcon Timber Limited	STREdor® 54 Doorsets for 30 Minutes Fire Resistance (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	Chilt/A01204	Halspan Limited	Optima 30 Part 1 Timber (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	-	-			N/A
Fire	FEA/F01205	Halspan Limited	Optima 60 (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	FEA/F97174	Halspan Limited	Prima 30 Part 1 Timber / Prima Plus 30 (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	FEA/F96103	Halspan Limited	Prima 60/ Prima Plus 60 (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	FEA/F97097	Halspan Limited	Prima 30 Panelled (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	Chilt/A01015	Halspan Limited	Prima 60 Panelled (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	Chilt/A05151	Halspan Limited	Halspan 90 (Glazed or unglazed)	90min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	BMT/CNA/F15082	Halspan Limited	Halspan 120 (Glazed or unglazed)	120min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	Chilt/A13242	Halspan Limited	Halspan XT30 and IT30 - 30 minute fire resisting doorsets (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	Chilt/A13227	Halspan Limited	Halspan XT60, IT60, XT60 Head Rail and XT60R 60 minute fire resisting doorsets (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	FEA/F98164	Pacific Rim Wood Ltd	Flamebreak Doorsets for 30 minutes Fire Resistance (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	FEA/F02141	Pacific Rim Wood Ltd	Flamebreak 660 and FF660 Doorsets for 60 minutes Fire Resistance (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	Chilt/A13058	Moralt AG	LAMINESSE FireSmoke 44mm Only (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	Chilt/A13059	Moralt AG	LAMINESSE FireSmoke 54mm Only (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	BMT/CNA/F14274	Moralt AG	LAMINESSE FireSound 44mm (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	BMT/CNA/F15084 (Rev E)	Winkhaus UK Ltd	Winkhaus Timber Frame with Halspan Blank (Glazed or unglazed)	30min	EN 1634-1
Smoke	N/A	-			N/A
Fire	BMT/CNA/F15084 (Rev E)	Winkhaus UK Ltd	Winkhaus Timber Frame with Halspan Blank (Unglazed Only)	60min	EN 1634-1
Smoke	N/A	-			N/A
Fire	BMT/CNA/F15057	Sealed Tight Solutions Ltd	STS Leaf Edge Seals for Falcon Panel Products 54mm thick for 60 minute fire resistance (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A	-			N/A

Fire	Chilt/A02066	Falcon Timber Limited	STREbord® 54 door assemblies for 30 Minutes Fire Resistance (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	Chilt/A12005	Safehinge Primera	Safehinge Alumax Combined with Timber Frames for 30 Minutes Fire Resistance Performance (Glazed or unglazed)	30min	BS 476 Pt22
Smoke	N/A	-			N/A
Fire	Chilt/A12005	Safehinge Primera	Safehinge Alumax Combined with Timber Frames for 60 Minutes Fire Resistance Performance (Glazed or unglazed)	60min	BS 476 Pt22
Smoke	N/A	-			N/A

**Test Reports**

Test reports cannot be used in conjunction with any primary FoA reports, other test reports or associated documents. They must be followed precisely without any deviation whatsoever.

No specification or parameter changes are allowed at all from that stated within the test report such as size, shape, design, glazing, leaf/frame specification, hardware etc.

Test Report	Owner of Test Report	Doorset Description	Integrity Period	Test Standard
WF 430732	Pendle Doors Ltd	Halspan Optima 30 in Timber based Door Frames (Unglazed)	30min	EN 1634 - 1
WF 502759/R	Pendle Doors Ltd	Halspan Optima 54 Combination Frame with Solid Overpanel & Sidepanel within Sapele Hardwood Frame (Unglazed)	60min	BS 476 Pt22
WF502803/R	Pendle Doors Ltd	Halspan Optima 54 Combination Frame with Solid Overpanel & Sidepanel within Sapele Hardwood Frame (Unglazed)	60min	BS 476 Pt22

